

Abstract of the Disclosure

A process and a molding tool for making a motor vehicle roof part with a preformed plastic outside skin by deep drawing and at least one other layer which is connected to the outside skin by an adhesive. A spacer part with a large volume and low weight is placed between the inside of the outside skin and a glass fiber mat which is used as another layer and is spaced apart from it. A liquid or foam adhesive is applied in the mold tool between the inside of the outside skin or the inside of the glass fiber mat and diffuses into the spacer part. A very light and still very stable motor vehicle roof part with high production precision and surface quality results that has a plastic outside skin which, preferably, has already been colored according to the motor vehicle color.